

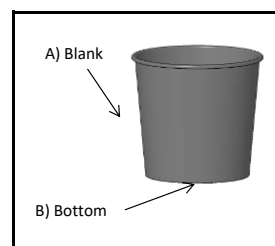
Fiche Technique

1. Product Description	Hot Drink Cup
2. Type	10BP
3. Root Number	BITB4
4. Technical Drawing number	P/Mcc480168
5. Issue Date	27 May 2019

6. Material Specifications

A) Blank:	Pure Pulp Board / SPE	
	Caliper	Tolerances
	[μm]	[%]
Total Thickness	320	$\pm 10\%$
Structure	Grammage	Tolerances
	[gsm]	[%]
Flexo Printing	1	
Paperboard	230	
Internal PE	18	
Total	249	$\pm 10\%$

B) Bottom	Pure Pulp Board / DPE	
	Caliper	Tolerances
	[μm]	[%]
Total Thickness	290	$\pm 10\%$
Structure	Grammage	Tolerances
	[gsm]	[%]
External PE	18	
Paperboard	190	
Internal PE	24	
Total	232	$\pm 10\%$



7. Product Info

Product Weight	3,7 [g]	$\pm 10\%$
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8. Packaging

8.1 Primary

Case Type (Std/Rev. Flute)	Standard		
Ext. Dimensions	L [mm]	W [mm]	H [mm]
	600	400	375
Case Volume	0,090		[m ³]
Case Net Weight	11,1 [Kg]		$\pm 10\%$
Case Unladen Weight	1120 [g]		$\pm 10\%$
Inner Packaging	Type: LDPE Bag	Number per box: 60	Weight [g]: 2,2
Case Gross Weight [$\pm 10\%$]	12,4 [Kg]		$\pm 10\%$
Pcs/Stack	50		
Stacks/Case	60		
Total pcs/Case	3.000		

8.2 Pallet

Pallet dimensions (wooden pallet included):	L [mm]	W [mm]	H [mm]
	800	1200	2400
Cases/Layer	4		
Layers/Pallet	6		
Cases/Pallet	24		
Pcs/Pallet	72.000		
Pallet Gross Weight (including 22 Kg wooden pallet)	318,4 [Kg]		$\pm 10\%$